

# Clara AC IP65/67



CLARA AC IP65 4W | 6W | 10W

A secure and complete solution for outdoor luminaires.

No Driver is required!







Document no: n/a

Revision: 1.15

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Object:

**Datasheet Clara AC IP65 FF** 

Author: ML/SL

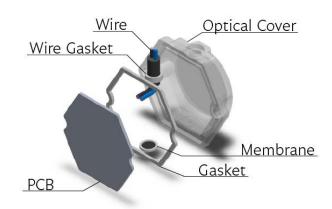
Date: 2021-08-23

# Key features

### Story

Clara AC IP65 is designed for bollards, park lighting and bulk heads and can be integrated into environments that previously were not possible, since the LED module itself is water and moisture proof.

The idea is that instead of making the entire luminaire's moisture proof, we only make the places that need moisture barriers safe. It is about not trapping moisture, but always keeping it out of electronics and electricity. The LED module keeps moisture away because its membrane never allows moisture to enter its construction, but it can still breathe to equalize pressure at different temperatures. A very simple and safe design.



# Key features

- IP65 and IP67 classed
- Based on Clara AC 24-LED
- No driver required
- No extra encapsulation needed



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# Introduction

# Clara package

The LED module and light engine is named Clara and it is a design for light fittings and luminaires aiming for various areas. It has been designed in order to meet the demands on high performance optical solutions in both light emitting and in colour rendering.

The same package is used for Downlight, Spotlight, Tasklight and Medical light fittings etc. The solution is developed to make it easy for the designers and engineers to choose from low to high power, from AC to DC and choose between a variety of lenses in the same luminaire or in similar design.

### AC design

All driver and dimmer components are built-in.

The advantage with an AC driver that has been built-in is:

- Lifetime Connected to a heat sink and therefore has a controlled environment
- Dimming Dimming via standard trailing edge dimmers
- Small No extra boxes
- Simple Easily adapted into to the production line

# Light output

Colour stability is important to ensure that the installation has a uniform light output. Parameters such as binning, lifetime and thermal control are vital for good results.

### **Dimming**

Use the latest dimmers from standard manufacturers for LED and make sure that the dimmer has the capacity to manage the low load of the LEDs power consumption. In some cases the dimmer requires more than one LED module connected in order to work as expected due to the minimum load required for the dimmer to function properly.

### IP65 / 67

Water and moister protect LED Engine solution.

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# Short form Characteristics

MECHANICAL	4W	6W	10W	
Module dimension	48.4 mm (1.90 incl		TOW	
Weight	TBD	ij didilicter		
Assembly holes	2 x 3.8 mm (2 x 0.1	5 inch)		
Wire connector	2-wire Cable (60cm			
Wife confidence	2 Wife cable (occin	, 23.6		
ELECTRICAL				
Power	4 W +/-10% ea.	6 W +/-10% ea.	10 W +/-10% ea.	
Input voltage	230VAC			
Input voltage range	220-240VAC			
Power factor	> 0.5			
Total harmonic distortion	<15%			
Type of current	AC			
Peak inrush current		600mA		
Inrush current duration		< 35µs		
Surge protection	1500V			
Over temp. protection	150°C			
Energy class	E or F depending on version			
DUOTON ASTRICAL				
PHOTOMETRICAL Flux nominal	450lm	700lm	1100lm	
Efficiency	E >110lm/W (F >85		11001111	
Number of LED's	24	oniny vv j		
Rendering index		2700K and on demand)		
SDCM (Mac Adam)	3	.700K and on acmana)		
SVM	0.5			
PstLM	0.6			
Spread angle lens	110° (IP65/IP67)			
Colour temperatures	2700K, 3000K, 400	OK		
,	, , , , , , , , , , , , ,			
ENVIRONMENTAL				
Temperature range	-25°C to 85°C (-13° (Absolute maximu			
Relative Humidity	10-75%			
Ambient air pressure	500-1060 HPa			
LIFE LENGHT				
Life length L70B10		>50 000h		

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# Article number structure

Article number: Clara AC.P.230.24.8yy-IP65.FF

### CLARA AC.P.230.1.8YY-NN.X

AC	AC= 230VAC, ED=External Driver required, ID=Internal Driver
P*	Power (Watt)*
V	Voltage: 230VAC
N	Amount of LEDs
8	CRI: 8=Ra>80, 9=Ra>90
YY	CCT: 27 =2700K, 30 =3000K, 40 =4000K
NN	Viewing angle code/IP class
X	Additional features as FF - Flickerfree H - extra heat-PAD

# Article name and versions

ARTICLE NAME	POWER	CURRENT	LEDS	CRI	CCT	LENS	LUMEN	ENERGY CLASS
Clara AC.4.230.24.830-IP65.FF	4	230	24	80	3000	IP65	450	E
Clara AC.4.230.24.840-IP65.FF	4	230	24	80	4000	IP65	450	E
Clara AC.6.230.24.830-IP65.FF	6	230	24	80	3000	IP65	700	E
Clara AC.6.230.24.840-IP65.FF	6	230	24	80	4000	IP65	700	E
Clara AC.10.230.24.830-IP65.FF	10	230	24	80	3000	IP65	1100	Е
Clara AC.10.230.24.840-IP65.FF	10	230	24	80	4000	IP65	1100	Е
Clara AC.4.230.24.927-IP65.FF	4	230	24	90	2700	IP65	350	F
Clara AC.4.230.24.830-IP65.FF	4	230	24	90	3000	IP65	400	F
Clara AC.4.230.24.840-IP65.FF	4	230	24	90	4000	IP65	400	F
Clara AC.6.230.24.927-IP65.FF	6	230	24	90	2700	IP65	550	F
Clara AC.6.230.24.830-IP65.FF	6	230	24	90	3000	IP65	600	F
Clara AC.6.230.24.840-IP65.FF	6	230	24	90	4000	IP65	600	F
Clara AC.10.230.24.927-IP65.FF	10	230	24	90	2700	IP65	900	F
Clara AC.10.230.24.830-IP65.FF	10	230	24	90	3000	IP65	950	F
Clara AC.10.230.24.840-IP65.FF	10	230	24	90	4000	IP65	950	F

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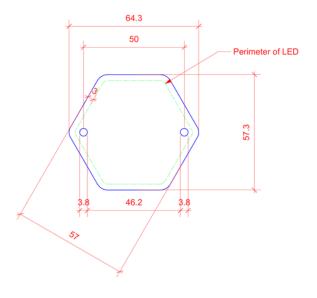
<sup>\*4</sup>W versions are on demand with minimum volume



# Optional Heat PAD

This can be used to get out heat better as well as create a second safety barrier to obtain a Class II safety. This is an extra H in the article name.





ARTICLE NAME	POWER	CURRENT	LEDS	CRI	CCT	LENS	LUMEN	ENERGY CLASS
Clara AC.10.230.24.830-H.IP65.FF	10	230	24	80	3000	IP65	1100	Е
Clara AC.10.230.24.840-H.IP65.FF	10	230	24	80	4000	IP65	1100	Е
Clara AC.10.230.24.927-H.IP65.FF	10	230	24	90	2700	IP65	900	F
Clara AC.10.230.24.830-H.IP65.FF	10	230	24	90	3000	IP65	950	F
Clara AC.10.230.24.840-H.IP65.FF	10	230	24	90	4000	IP65	950	F



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# Packaging Information

# Packaging Information Clara AC IP

Description	Oty (pas)	Dimens			
Description	Qty (pcs)	Length	Width	Height	GW (kg)
Inner Box	48	66,0	35,0	8,8	
Outer Box	144	68,0	37,0	28,9	11,9

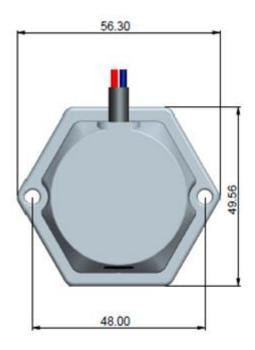


Clara AC IP65 Flickerfree	Document no: n/a	Revision: 1.15		Page: Page 9 of 22
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# Dimensions LED Module





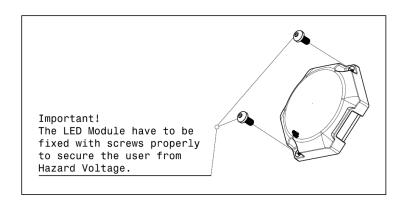
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Dimensions in mm



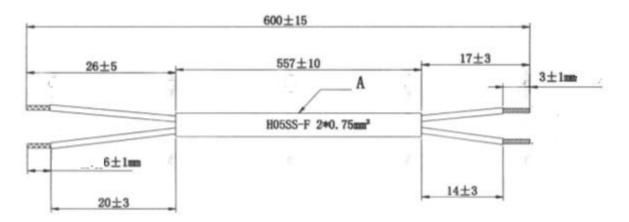
# Mounting instructions



Important: It is not possible to take the LED module apart since it is glued together to be water and moister protected.

# Wire

Rubber cable H05SS-F, 60cm (23.6 inches) 0,75mm<sup>2</sup>



Conductor	Wire	0,75 mm <sup>2</sup>
Conductor	Material	Tinned Copper
Insulation	Material	Silicon Rubber
	Colour outer	Black
	Colour inner	Blue and Brown



# Parameters of the Lens System

The lens system is mounted and fixated onto the PCB with a double press-fit and glued. The light parameters are according to the following:

VERSION	VIEWING ANGLE	FWHM ANGLE
CLARA IP65 COVER	110°	±65°

### **IP65**

### Test

Test duration	1 minute per square meter for at least 3 minutes
Water volume	12.5 litres per minute
Pressure	30 kPa at distance of 3 m

Water projected by a nozzle (6.3 mm) against enclosure from any direction shall have no harmful effects.

The IP Code, International Protection Marking, IEC standard 60529, sometimes interpreted as Ingress Protection Marking, classifies and rates the degree of protection provided against intrusion (body parts such as hands and fingers), dust, accidental contact, and water by mechanical casings and electrical enclosures.

### **IK08**

Test	IK08
Impact	5 joules
Radius of striking element	25mm
Material of striking element	Steel
Mass of striking element	1.7kg

The European standard EN 62262 — the equivalent of international standard IEC 62262 (2002) — relates to IK ratings. This is an international numeric classification for the degrees of protection provided by enclosures for electrical equipment against external mechanical impacts. It provides a means of specifying the capacity of an enclosure to protect its contents from external impacts

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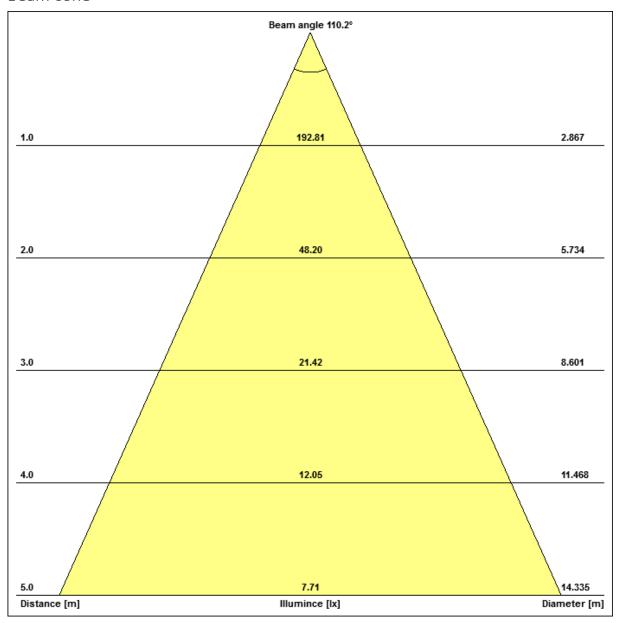
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### Beam cone



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# Photometrical

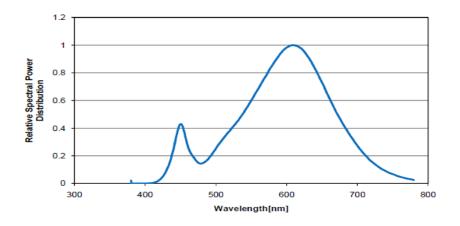
### Flux

Parameter		Symbol	Value			Unit
			Min	Тур	Max	
Luminous Flux	4W	Фу	400	450		lm
	6W	Фу	550	700		lm
	10W	Фу	900	1100		lm
	16W	Фу		TBD		lm
Correlated Colour	27*(2)	CCT		2700		K
Temperature	30* <sup>(2)</sup>	CCT		3000		K
	40*(2	CCT		4000		K
CRI 3000 and 4000K		Ra	80			-
CRI for 2700K (Min Value CRI90)			90			

Electro-Optical characteristics LED module at  $I_F$ =xxmA, 230VAC,  $T_A$ =25 $^{\circ}$ C Electro-Optical characteristics LED module at  $I_F$ =xxmA, 230VAC,  $T_A$ =25 $^{\circ}$ C

(2) See detailed information in chapter" Binning structure graphical representation"

# Colour Spectrum



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# Lifetime (Calculated)

# Measurement points

When the measurement takes place you verify that the temperature on the marked measurement points is satisfying. Pending on the result you know what lifetime to expect from the module. This step will be implemented after the heat sink has been connected properly!

The lifetime is calculated at the maximum temperature recommended at the Tc (measuring point). It is important not to exceed this recommendation.

Tc(Surface temperature)	Time for 70% light-output
85°C	>50 000 Hr

### Measurement Control

The recommended maximum value is 85°C on Tc or measuring point. If this value is exceeded we cannot guarantee the function and the lifetime of the product. The purpose of the measurement is to control the Junction (Tj) temperature of the LED and also in order to control the performance on the complete setup. By measuring the junction temperature (Tj) the average lifetime of the product is known.

The thermal connection is measured in temperature vs. Power.

### Maximum Temperature

Secure the temperature in your application not to exceed 85°C. Read more in the section "Measurement control".

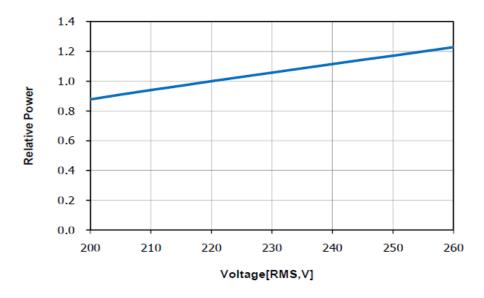
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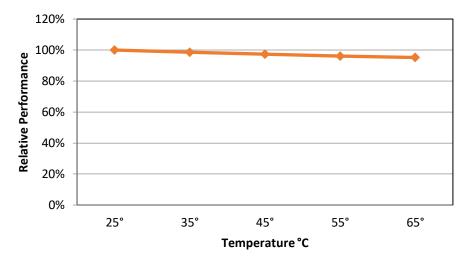
# Performance

# Current vs. Voltage

With increasing voltage the light output and the heat increases.



# Temperature Characteristics



Consider the thermal capabilities of where the LED module is to be fitted. The temperature is an important factor for light output as well as for long time light output degradation.



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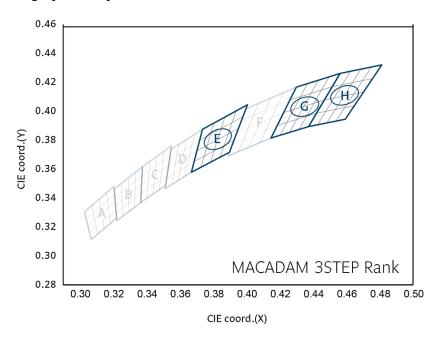
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# CCT structure graphical representation

# Binning structure graphical representation IEC 1976



<sup>\*</sup> Note that the Blue boxes represent Energy Star Rank

Short form in diagram	Colour Code	ССТ
Н	27	2700K
G	30	3000K
E	40	4000K

## Colour Rendering Index (CRI)

CRI Code	CRI (min) Ra
8	>80
9	>90

### Short form letters for CCT (K)

Colour Code	ССТ
27	2700K
30	3000K
40	4000K

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# Dimmers tested

Test performed on 4W version with one (1) unit connected

Dimmer	Version	Output Max	Output Min	Min%	Flicker (perceived)	Noise
ABB/Busch Jaeger	6523URJGL-214-103	4,00	0,90	23%	No	No
Elko	400GLI	4,00	1,00	25%	No	No
Niko	310-0190X	1,20	0,01	1%	No	No
Vadsbo	VD200	3,80	0,30	8%	No	No
Qlight	Monodim 350	4,00	1,40	35%	No	No
Schneider	SBD315RC	4,00	1,40	35%	Yes	No
SG	820320 LEDIM400	3,80	0,01	0%	No	No
Elko	315 GLE	4,00	1,40	35%	No	No
Gira	2262 00 / i01	4,00	2,20	55%	Yes	No
ABB/Busch Jaeger	2247U	4,00	1,10	28%	No	No
Q-light	Duo touchdim	3,80	0,40	11%	No	No
Q-light	Zerodim 350	4,00	1,00	25%	No	No
Ehmann	T14.03.1	3,70	1,50	41%	No	No
Vadsbo	VD300	3,90	0,50	13%	No	No
Gelia	EF700DC	3,80	2,00	53%	No	No



# Verification of Conformity

The module has been tested at Intertek Semco according to IEC 62031 for Europe and according UL8750 and CSA C22.2 No. 250.13 for USA and Canada.

Radio Disturbance	IEC 55015:2006 + A1:2007 + A2:2009	
SURGE	IEC 61000-4-5	1,5 kv
Fast transient BURST	IEC 61547	2 kv
SAFETY	IEC 62031:2008	
Photo Biological Safety	IEC 63171:2008	
EMC	IEC 61000-3-2:2006	
EMC	IEC 61000-3-3:2008	
ESD*	IEC 61000-4-2	8 kv Air discharge 4 kv Contact discharge
IK class	IEC 62262	IK08
IP class	IEC 60529	IP65 / IP67

<sup>\*</sup> Please consult the document ESD standards on Optodrive ED, ID and AC

# **IEC Protection Classes**

The Clara Optodrive module is designed to be built in directly to a Class I fixture.

For Class II fixture use, an electrical insulating pad is needed between the module and the fixture. The pad needs to be minimum 2.5mm wider than the module in all directions; insulating screws such as nylon or plastic must be used when assembling the module to the fixture.



# **Production Setup**

Production in accordance with IPC-6012-B and IPC-A-600G class 2

The LED Module is in accordance to EU Directive 2002/95/EC(ROHS)

The bare PCB is isolation tested with 3000VDC/10mA for 10 seconds

# PCB Material Setup

In all questions regarding the bare PCB please use "Material Data sheet Optodrive" as a guideline.



# Precautions for use

- This device should not be used in any type of fluids such as water, oil, organic solvent etc.
- When cleaning is required, use only water together with mild soap on the outside of the lens. Cleaning inside of the LED module is strictly prohibited.
- The appearance and specifications of the product may be modified for improvement without notice.
- Long time exposure of sunlight or occasional UV exposure will cause lens discoloration.
- Opening of the LED module is prohibited due to risk of EMC, dust, grease and other exposures that will damage it.
- The LED Module should always be mounted to a proper heat sink before it's connected with its proper leads.

# Handling in regards to static electricity

- The Optodrive products have integrated circuits (IC) on board that may be damaged if exposed to static electricity. Please handle the products only while using equipment that prevents static electricity. Do not handle them without having ESD protection.
- The Optodrive products are not be installed into the end product without proper ESD protection.
- Optodrive LED Modules meet IEC61547:2009 and IEC61000-4-2. We recommend the light fixture manufacturer to take the mentioned standards under consideration.

# Storage before use

- Use only properly rated test equipment and tools for the rated voltage and current of the product being tested.
- It is strongly suggested to wear rubber insulated gloves and rubber bottom shoes while handling the product.
- Do not wear any conductive items (such as jewelry) which could accidentally contact electric circuits.
- Faults, lightning, or switching transients can cause voltage surges in excess of the normal ratings.
- Internal component failure can cause excessive voltages.
- Stored or residual electricity in long wire could be hazardous.

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# **ROHS III Compliant**

All our LED modules meet the Restrictions of Hazardous Substances (RoHS III)!

There has been a growing consensus that Lead Free Systems should increase for the safety of our environment. It is a very serious problem that lead and other harmful materials are being used in commercial and industrial products, causing more and more environmental problems. This has led to regulations such as RoHS (Restriction of the use of certain Hazardous Substances) from the EU and the Japan Ministry of Trade and Industry (MITI). All LED module makers providing products to these countries should comply with these restrictions. In order to meet the RoHS III regulation, Optoga is strictly implementing a ban on lead and other hazardous materials in its products. This is in compliance with our responsibilities as good corporate citizens.

# Design for Environment:

According to the EU-directive (RoHS III) the following substances must not be used in this product

•	Lead	(Pb)
•	Mercury	(Hg)
•	Cadmium	(Cd)
•	Chromium	VI (Cr <sup>6+</sup> )
•	Polybrominated biphenyls	PBB
•	Polybrominated diphenyl ethers	PBDE
•	Bis(2-ethylhexyl) phthalate	DEPH
•	Butyl benzyl phthalate	BBP
•	Dibutyl phthalate	DBP
•	Diisobutyl phthalate	DIBP

# Do you want to know more about benefits of OptoDrive LED?

Read more about OptoDrive at www.optoga.com. You can contact us via info@optoga.com. You can also call us on +46 (0)589 490 950.

### Optoga AB

Optoga was founded in November 2004 in Arboga, Sweden and has many years of experience in electronics design. The company developes and supplies LEDs and LED-module solutions for the lighting industry, vehicle manufacturers and electronics companies.

With the OptoDrive LED-module, Optoga has taken the initiative to replace strip lights, incandescent and halogen bulbs with LED-based sources.



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